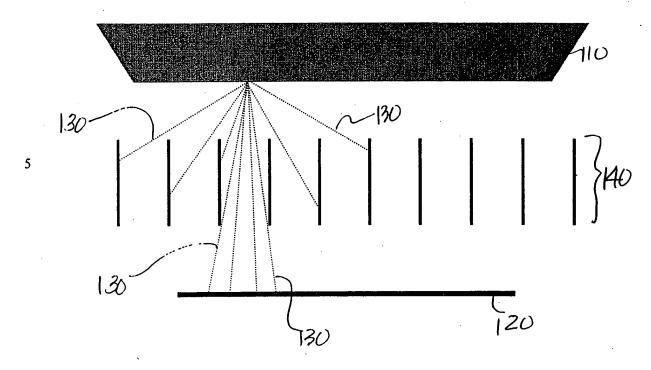


Prior Art Figure 1



Prior Art Figure 2

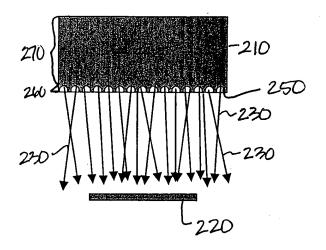


Figure 3

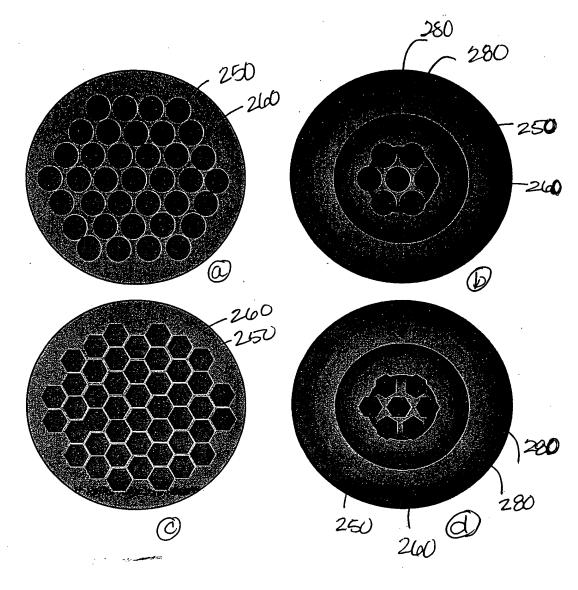


Figure 4

Providing a core material Providing a surface material coupling the core material to the surface material 320 forming a collimating topography

Figure 5

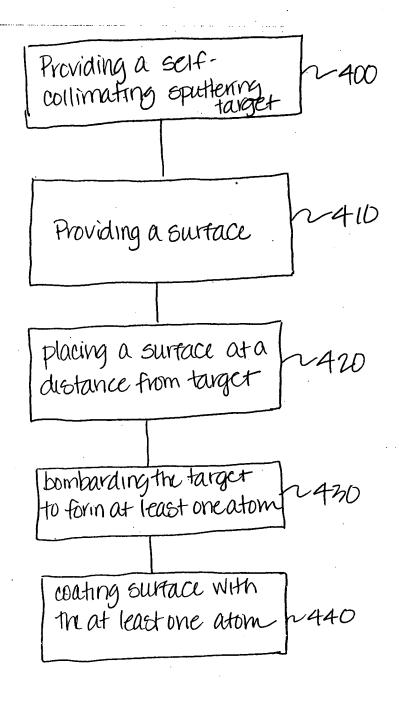


Figure 6